



CUT-OFF MACHINE

BRILLANT 230

The BRILLANT 230 is a wet abrasive cut-off machine with fine dynamic, manual wheel movement into samples up to Ø 110 mm. The spacious cutting chamber allows various clamping variations. The solid aluminium design of the cutting machine comes with openings on the right and left hand side for cutting continuous long parts.

PRODUCT ADVANTAGES

- | Precise manual vertical movement
- | Large cutting chamber
- | Opening on left- and righthand side for continuous long materials
- | Large table, individually adjustable in x-direction
- | Sliding door and side door for superior accessibility
- | User friendly
- | Safety standard with door interlocking system
- | Flange with ceramic protector
- | Easy nut
- | Cutting chamber illumination with LED flex light
- | Large range of different clamping tools and systems available
- | Solid aluminium case construction, powder coated

FEATURES

FINE DYNAMIC CUT-OFF

With the manual cutting movement, the cutting force is regulated through a set of gears. The cut is thereby jerk-free and more precise. The easy-to-use lever brake fixes the cutting disc in any position.

INNOVATIVE DETAILS

The sliding front door and the side door with safety interlock allow easy and optimal access to the cutter chamber. Further, the LED cutting chamber illumination is energy-saving. The arbour is protected against wearing by an interchangeable ring.

MANUAL HORIZONTAL MOVEMENT

The manual horizontal movement allows cutting long parts longitudinally and easy positioning of the sample below the cut-off wheel.

Z-AXIS

The manual Z-axis can be adjusted with 0.1 mm precision for parallel cuts.

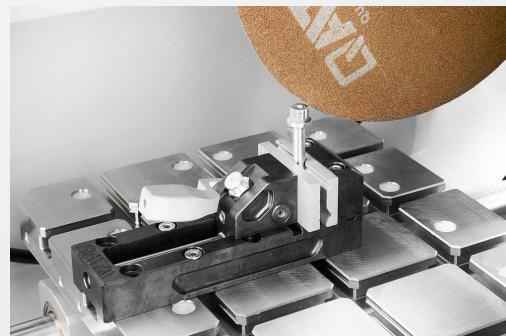
PERFECT CUTTING - CUT-OFF WHEELS FROM QATM

Cutting is more reliable, safe and efficient when processed with the right ingredients: knowledge, care and the right choice of consumables and instruments.



FAST, POWERFUL, FLEXIBLE - QTOOL CLAMPING DEVICES

Our innovative clamping devices are used to clamp workpieces securely and precisely to ensure exact cutting and grinding processes. There is a wide range of different clamping devices that have been developed for specific applications and workpiece sizes.



WET ABRASIVE CUT-OFF MACHINE BRILLANT 230

TECHNICAL DATA

Cutting wheel	up to ø 300 mm/12"
Max. cutting capacity	ø 110 mm
Wheel flange size	ø 32 mm
Y-axis (vertical movement)	125 mm
Table WxD	380 x 250 mm, stainless
T-slot	12 mm
Connection power	6 kVA
Drive power (main drive)	4 kW S1
Speed	2750 rpm
W x H x D	830 x 640 x 670 mm

www.qatm.com/brillant-230

ORDER DATA

BASIC EQUIPMENT

MACHINE (ALL ITEMS REQUIRED)

M1820000  Brillant 230 Base machine

POWER SUPPLY (1 ITEM REQUIRED)

A1820015 Brillant 230 power supply 400V/50Hz (3Ph/PE)

A1820016 Brillant 230 power supply 480V/60Hz (3Ph/PE)

A1820017 Brillant 230 power supply 220V/60Hz (3Ph/PE)

WHEEL GUARD (1 ITEM REQUIRED)

A1820013 Brillant 230/250 wheel guard 250mm (10")

A1820014 Brillant 230/250 wheel guard 300mm (12")

TABLE DRIVE BRILLANT (1 ITEM REQUIRED)

A1820028 Brillant 230 without X-axis, without Z-axis

A1820029 Brillant 230 manual X-axis, without Z-axis

A1820030 Brillant 230 without X-axis, manual Z-axis

A1820031 Brillant 230 manual X-axis, manual Z-axis

RECIRCULATION SYSTEM (1 ITEM REQUIRED)

A5800484  Recirculation Cooling System 45L 400V/50Hz (3Ph/PE) mobile, with insertion mechanism

A5800485  Recirculation Cooling System 45L 480V/60Hz (3Ph/PE) mobile, with insertion mechanism

A5800486  Recirculation Cooling System 45L 220V/60Hz (3Ph/PE) mobile, with insertion mechanism

A5800487  Recirculation Cooling System 45L 400V/50Hz (3Ph/PE) mobile, without folding wheels

A5800488		Recirculation Cooling System 45L 480V/60Hz (3Ph/PE) mobile, without folding wheels
A5800489		Recirculation Cooling System 45L 220V/60Hz (3Ph/PE) mobile, without folding wheels
A6501009		Belt filter 130 - 400V/50Hz (3Ph/PE)
A6501011		Belt filter 130 - 480V/60Hz (3Ph/PE)
A6501010		Belt filter 130 - 220V/60Hz (3Ph/PE)
Z6501004		Connection set belt filter 130

OPTIONS (TO BE ORDERED WITH MACHINE)

A1820027		Brillant 230 laser alignment aid
Z1820009		Centrifugal separator (machine mounted) 400V/50Hz/3 Ph
Z1820012		Centrifugal separator (machine mounted) 480V/60Hz/3 Ph
Z1820011		Centrifugal separator (machine mounted) 220V/60Hz/3 Ph

PRECISION CLAMPING DEVICES

Z1870035	Sample holder L standard Ø 40 mm open
Z1870037	Sample holder L standard Ø 40 mm closed
Z1870039	Sample holder L Flex Ø 40 mm
Z1870043	Sample holder L parallel clamping vice open
Z1870041	Sample holder L parallel clamping vice closed
Z1870045	Drop shape sample holder L Ø 40 mm
Z1870047	Universal clamping vice L
Z1870049	Matrix clamping vice L

Z1870054	Mini vice L
Z1870056	Double parallel vice L
Z1870058	Adaptor with ball joint L
Z1870064	Reduction ring Ø 25 mm
Z1870063	Reduction ring Ø 30 mm
Z1870071	Reduction ring Ø 40 mm
Z1870067	Reduction ring 1"
Z1870066	Reduction ring 1 1/4"
Z1870065	Reduction ring 1 1/2"
Z1870068	Manual chuck Ø 32 mm
Z1870069	Manual chuck Ø 44 mm
Z1870070	Manual chuck Ø 56 mm

VACUUM CLAMPING VICES

Z1870028	Vacuum sample holder
O1870288	Vacuum holder (sacrificial plate)
Z1304600	Vacuum pump 230V/50Hz for vacuum sample holder
Z1304634	Vacuum pump 110V/60Hz for vacuum sample holder

QUICK CLAMPING TOOLS

QTOOL 60	
Z2235200	Qtool 60
O2235202	Clamping jaw 32 mm - for Qtool 60
Z2235201	Clamping jaws 60 mm - for Qtool 60
O2235212	Clamping jaw 32 mm bevelled - for Qtool 60
O2235213	Clamping jaw 32 mm cross prism - for Qtool 60
Z2235202	Clamping jaws 60 mm slotted - for Qtool 60
Z2235203	Clamping jaws 60 mm slotted prism - for Qtool 60
QTOOL 80	
Z2231203	Qtool 80 - 100mm

02231243	Clamping jaw 40 mm
Z2231215	Clamping jaws 70 mm
02231245	Clamping jaw 40 mm bevelled
02231246	Clamping jaw 40 mm cross prism
Z2231216	Clamping jaws 70 mm slotted
Z2231217	Clamping jaws 70 mm slotted prism

QTOOL 80 VARIO

Z2231200	Qtool 80 Vario - 100 mm
Z2231210	Workpiece stop
02231200	Clamping jaw, 40 mm - for Qtool 80 Vario
Z2231211	Clamping jaws, 70 mm
02231213	Prism jaw, 40 mm
02231229	Bevelled jaw, 40 mm
02231230	Cross prism jaw, 40 mm
Z2231212	Round bar jaws, 70 mm slotted
Z2231213	Prism jaws, 70 mm slotted
Z2231214	Clamping jaws, 70 mm slotted

EASY-CLAMPING PLATES

Z2236030	Easy-clamping plate S
Z2236031	Easy-clamping plate S with rotating unit
Z2236035	Easy-clamping plate M

ACCESSORIES FOR EASY-CLAMPING PLATES

Z2236032	Easy adaption horizontal
Z2236033	Easy adaption vertical
Z2236034	Easy adaption Qtool 40 - 60
Z2236038	Multitower rotating plate
Z2236039	Multitower

Z2236040	Swivel unit Qtool 40 - 60
Z2236036	Easy-multifunctional plate

CLAMPING ACCESSORIES FOR ROTATING, SWIVELING AND SPECIAL APPLICATIONS

Z2236041	Swivel unit Qtool 60 - 80
Z1304643	Screw clammer with Easy-clamping plate M
Z1304636	Expansion clamping device
Z2236009	Vertical clamp single
Z2236010	Vertical clamp double
Z2234010	Clamping system X-Clamp 3858

CROSS VICES

Z1340010	Cross vice 50 - 100
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ANGLE AND ROTATING VICES

Z1304001	Angle vice 60
01304008	Prism jaw angle vice 60

ROTATING DEVICES

Z1870059	Rotation device type RD1
Z1891001	Rotation device type RD2.1

UNIVERSAL VICES AND ACCESSORIES

01350022	Prism 120°
01350023	Prism slim
01350024	Prism 90°
01350025	Prism 90° high

Z1350008		Universal vice Piccolo 54
Z1350010		Suitcase set universal vice Piccolo 54
Z1350012		Universal vice Piccolo 100
Z1350002		Universal vice Mono 61
Z1350004		Suitcase set universal vice Mono 61
Z1350011		Universal vice Mono 132
Z1350005		Universal vice Duo
Z1350006		Chain vice set
92005796		Longitudinal v-shoe
92005797		Traverse v-shoe
92005799		Longitudinal bridge
92005800		Traverse bridge
92005798		Standard clamping shoe
Z1350007		Height adapter 60mm Piccolo
Z1350003		Height adapter 74mm Mono
95003172		Clamping arm extension Piccolo 54 and Mono 61
Z1304591		Fixing screw M6 x 25
95003169		Fixing screw Piccolo M8 x 25
95003170		Fixing screw Piccolo M10 x 25
95003168		Fixing screw Mono M10 x 32
91001157		T-slot nut - stainless M6 x 8
91001161		T-slot nut - stainless M8 x 10
91001159		T-slot nut - stainless M8 x 12
91001158		T-slot nut - stainless M10 x 12