



HOT MOUNTING PRESS

OPAL 410

**The OPAL 410 is a fully hydraulic, water cooled hot mounting press for mounting samples before polishing. The process sequence is executed automatically. Mould assemblies can be exchanged quickly and without tools.**

The robust aluminium construction is powder coated. With its solid construction and QATM hydraulic system, the operating noise of the hot mounting press is minimized. Our comprehensive selection of mould assemblies from Ø 25.2-40 mm and different pressure methods enable optimum mounting of your sample. Two mounts can be produced simultaneously with the use of a spacer.

## PRODUCT ADVANTAGES

- | Automatic hot mounting press
- | Fully hydraulic, water cooled
- | Bayonet closure
- | Automatic program cycle
- | Mould assembly easy to change
- | Solid aluminium case construction, powder coated

## TECHNICAL DATA

<b>Mold assembly</b>	ø 25 - 40 mm (6 different sizes)
<b>Closure system</b>	bayonet
<b>Thermostate range</b>	20-200°C
<b>Heating time</b>	variable 0-30 min
<b>Cooling time</b>	variable 0-30 min
<b>Max. pressure in mold assembly depending on mold assembly's size</b>	450 bar
<b>Connection power</b>	3.1 kVA
<b>Heating power</b>	4x 500 W
<b>W x H x D</b>	350 x 400 x 450 mm
<b>Weight</b>	~ 40 kg

[www.qatm.com/opal-410](http://www.qatm.com/opal-410)

## ORDER DATA

### BASIC EQUIPMENT

#### MACHINE (ALL ITEMS REQUIRED)

M0770000            Opal 410 Base machine

#### POWER SUPPLY (1 ITEM REQUIRED)

A0770000      Opal 410 power supply 220-230V/50/60Hz (1Ph)

A0770001      Opal 410 power supply 110V/60Hz (1Ph)

#### MOULD ASSEMBLY (CAN BE ORDERED SEPARATELY)

Z0770101      Opal 410 mould assembly Ø 25,2mm (approx. 1")

Z0770102      Opal 410 mould assembly Ø 30mm

Z0770103      Opal 410 mould assembly Ø 32mm


Z0770104      Opal 410 mould assembly Ø 31,75mm (1 1/4")

Z0770105      Opal 410 mould assembly Ø 38mm (approx. 1 1/2")

Z0770106            Opal 410 mould assembly Ø 40mm

#### SPACER (CAN BE ORDERED SEPARATELY)

00702113            Opal 410 spacer Ø 25,2mm / 1" for double mounts

00702114            Opal 410 spacer Ø 30mm for double mounts

00702115            Opal 410 spacer Ø 32mm for double mounts

00702141            Opal 410 spacer Ø 31,75 mm (1,25") for double mounts

00702116            Opal 410 spacer Ø 38mm / 1 1/2" for double mounts

00702117



Opal 410 spacer Ø 40mm for double mounts

## OPTIONS (TO BE ORDERED WITH MACHINE)

95014560



Starter Kit Hot Mounting

## OPTIONS (CAN BE ORDERED SEPARATELY)

Z0730003

Connection set Opal 1x Op. -1x C.

Z0730007



Qpress external recirculation unit 230V/50Hz 1 phase

Z0730008



Qpress external recirculation unit 110V/60Hz 1 phase

A5810171

System Lab cooling unit 220-230V/50/60Hz (1Ph) in system drawer (18 HT)

A5810172

System Lab cooling unit 110V/60Hz (1Ph) in system drawer (18 HT)